## HORIBA

## Dry Etch, Cleaning & PECVD Processes Endpoint Control Supervision in Fab's

## **Today's Endpoint Process Control Products & Applications**

2 sensors, based on Interferometry or OES, one unique real-time software, dedicated to Run to Run control, chamber health monitoring, fault detection... to ensure system throughput and predict preventive maintenance.



## **Production Follow-up & Quality Control**

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To address new requirements in Semiconductor, Compounds, MEMS... Dry Etch, Cleaning and PECVD industry, HORIBA has introduced a unique generation of Sensor dedicated to Advanced Endpoint Control, Fault detection and Chamber Health Monitoring.

Plasma information is complex, **EV 2.0 OES** with Recipe Designer 2.0 (RD 2.0) and Sigma\_P Software highlight Process Engineering with automatic Elements Time Trend view and easy Endpoint Recipe creation.

- EV 2.0 is a configurable, high performance spectrograph that can be customized for a variety of OEM/End-user applications in the fields of plasma chemistry, semiconductors, Compounds, PV, ALD/ALE, MEMS...: any dry etch, Plasma cleaning process and Deposition process (PECVD) needing monitoring, stability and/or drift control and ENDPOINT.
- EV 2.0 is dedicated to OES or Interferometry (INT) depending on accessories provided
- **RD 2.0** has New engineering add-on to <u>create</u> <u>automatically Endpoint Recipe</u> from a template to ease Production Recipe creation!!!
- 3 choices of spectrometer resolution
  - o LR: Low res. 6.5 nm, [300, 900] nm
  - STD: Standard res. 2.5 nm, [200,1100] nm
  - HR: High Res. 1.0 nm, [300, 800] nm
- Today: EV 2.0 PC-OES model
- Tomorrow: SMART model with algorithms inside

Sample information is also complex. **EV 2.0 INT & LEM-CT** permit to obtain local information on optically semi-transparent, multi-layers structure.

- They can be mounted on any process chamber with direct top view of the wafer.
  - LEM camera provides a real-time digital CCD image of the sample surface making spot positioning simple, using an XY stage, manual or motorized
    - LEM camera includes illumination intensity control to optimize the visibility of the laser spot on different samples depending on their





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different samples depending on their reflectivity. This significantly enhances image quality.

- LEM camera can be sold as a sensor so that interferometric signal could be managed directly by customer PC
- Operating at 670, 808, 905 or 980 nm, designed for OEMs and laboratory QC, the LEM camera
  provides a simple analog output of signal intensity that can be treated by integrator or HORIBA
  software.
- EV 2.0 INT giving a bigger spot (2 cm) need no positioning as integration is made globally on ~2cm wafer diameter giving information on mask and trench evolution during process. It includes:
  - Optical Head with tilt management
  - A MWL source for a broad UV-VIS-NIR interferometric analysis
- **Based on the interferometry technique**, they are ideally suited to etch/deposition rate monitoring and endpoint detection, providing high precision detection of film thickness and trench depth and interfaces.
  - Interference occurs when monochromatic light hits the sample surface, resulting in different optical path lengths due to film thickness and height variations in the film.
  - HORIBA is providing WIN10 64bits PC with HORIBA Software dedicated to interferometric monitoring and endpoint
- Today: LEM Camera, LEM PC and EV 2.0 PC-INT models
- Tomorrow: SMART EV 2.0 INT or LEM 2.0 model with algorithms inside, Pattern Recognition option, DIP for Deep Trench MEMS BOSCH process applications